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WATER DIVISION



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IBEX

Motor UNEL-MEC:
 Motor UNEL-MEC standard 3 phase, 50/60Hz.
 Single phase and ATEX options available.
Permits standardization and quick std motor availability on site.

Aluminum anodized casing:
 Improved corrosion resistance against aggressive fumes.
Extends pump life and lowers life-cycle cost.

Spring return mechanism with oversized bearing.
Extends pump life and lowers life-cycle cost.

Transparent covers and protection comply to EC directive.

Models with flowrate up to 18 l/h double valve standard, optional on request untill 150 l/h (Ø43mm):
 Increased accuracy when operating at low flow.
Enhance application flexibility.

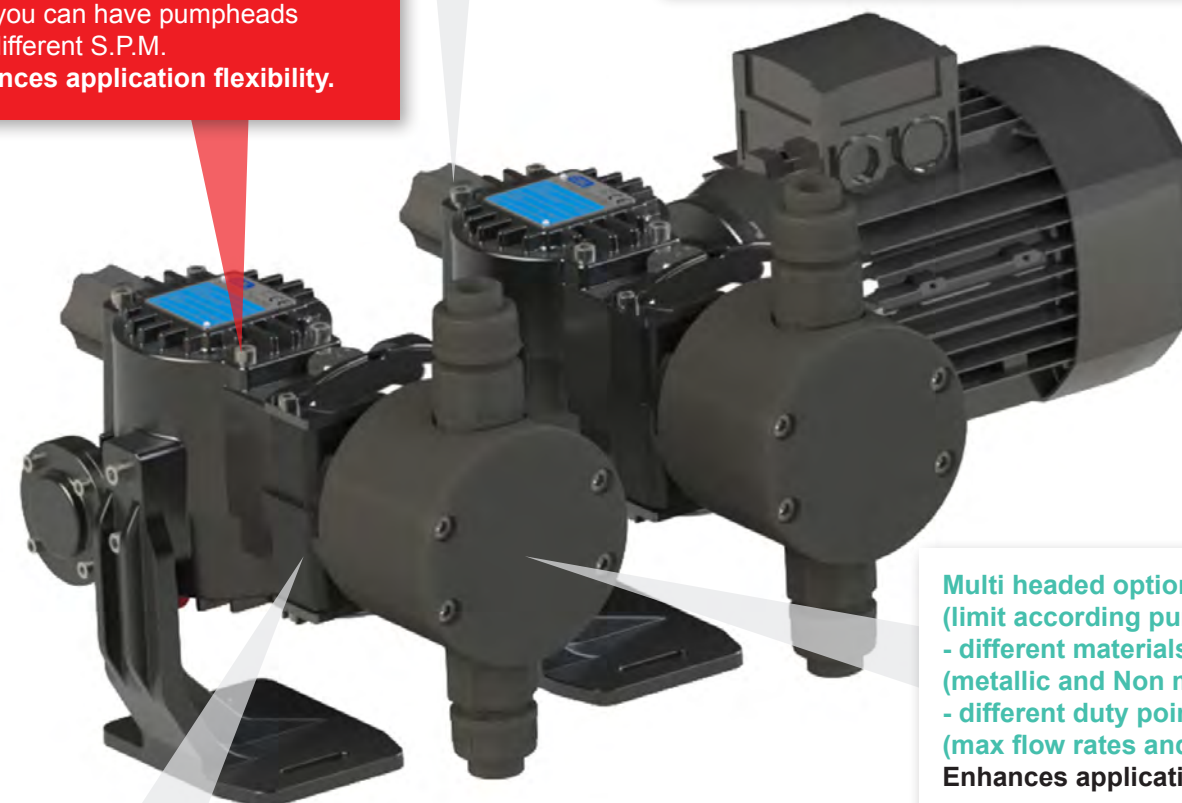
Individual adjustment for each pumphead:
 Manual adjustment standard via graduate knob or electric actuator as optional available.
Enhances application flexibility.

Individual gearbox reducer for each pumphead:
 Now you can have pumpheads with different S.P.M.
Enhances application flexibility.

PTFE coated cast iron yoke:
 Increased resistance in case of liquid spillage to reduce maintenance cost.
Extends pump life and lowers life-cycle cost.

Multi headed option (limit according pump size):
 - different materials (metallic and Non metallic)
 - different duty points (max flow rates and pressure)
Enhances application flexibility.

Multiple unit:
 All possible combination until 10 pumpheads



STURDIER

NEW DESIGN

ATEX

i ALL models comply to ATEX (2014/34/CE) Group II, Category 2 (zone 1/21) and Group II, Category 3 (zone 2/22).

ATEX

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NEW DESIGN

ENHANCED FLEXIBILITY

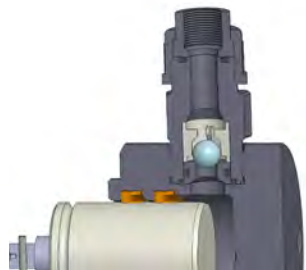
Duplex unit with manifolds:
 To to have flowrate up to 600 l/h



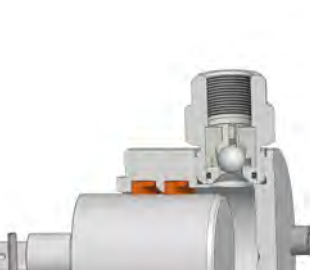
Sectional view

THREADED CONNECTIONS

P PVC

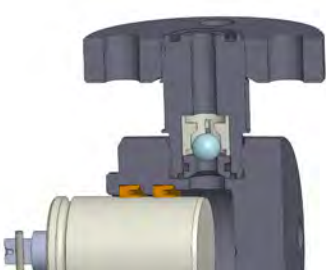


A AISI-316L

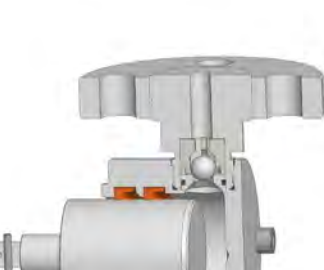


FLANGED CONNECTIONS

P PVC



A AISI-316L



FEATURE & BENEFITS

Single valves only available.

Very cost-effective solution and operating economy.

Plunger lip seal (OBL design) available in three different material to meet all dosing requirements.

Guarantees absence of leakage even in the dosage of solids in suspension.

Suitable for fluid dosing in temperature: +40°C for all types of seals.

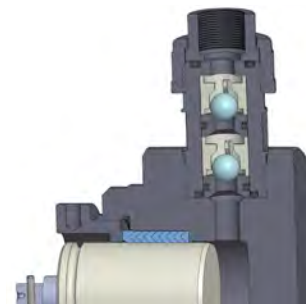
Plunger lip seal (OBL design) not adjustable.

Suitable for working pressure up to 10 bar.

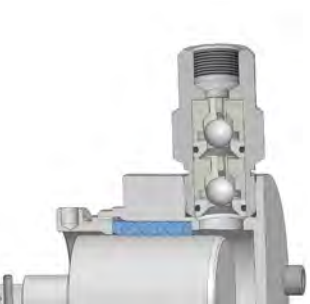
Sectional view

THREADED CONNECTIONS

P PVC

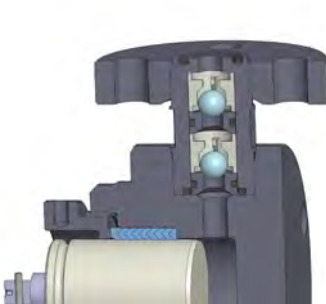


A AISI-316L

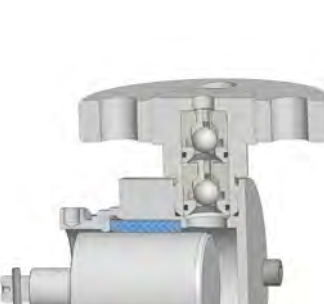


FLANGED CONNECTIONS

P PVC



A AISI-316L



FEATURE & BENEFITS

Double valves available.

High dosing accuracy.

Plunger pumphead with gland nut.

Adjustable plunger packing.

Adjustable plunger packing.

Longer working cycle and shorter down time for maintenance.

PTFE plunger packing rings with "V" profile (Chevron type).

Suitable for dosing high temperature fluid:

- AISI-316L pumphead: +90°C;

PVC pumphead: +40°C

Extra length pumphead with extended KEVLAR reinforced PTFE braid.

Suitable for working pressure up to max 100 bar.

Markets & Applications

OBL pumps are designed to cover the needs of your system and other applications listed below:

BOILERS Water Quality Control



- Corrosion Inhibitors (Oxygen scavengers, etc) Anti-scaling reagents.
- Conductivity control (chemistry adjustment) pH control (acids and caustics).
- ORP (Oxidation-Reduction Potential) Anti-fouling and biological growth control (Biocides).

CHEMICAL



- Various Additive and Reactors (Chemical Reaction Process).
- Drum / Tote.
- Injection, Mixing and much more.

MINING



- Ore Separation: Leaching process (cyanides, sulphuric acid, solvents, etc.).
- Flotation collectors (polymers, etc). Defoamers emulsifiers. Depressants and Dispersant chemicals (Iron sulfide).
- Dust control (Dosing of wetting chemicals).

COOLING TOWERS Water Quality Control



- Corrosion Inhibitors, Anti-scaling reagents, pH control (acids and caustics).
- ORP (Oxidation-Reduction Potential) Anti-fouling and biological growth control (Biocides).

WATER TREATMENT Chemical Addition



- Odors Control (Hydrogen peroxide, Potassium permanganate, Activated carbon).
- Ph control (dosing of acids and caustics).
- Flotation and Clarification (Aluminium Sulfate, PAC, Ferric Chloride).
- Disinfection (Chlorine, Sodium Hypochlorite).

PULP AND PAPER



- Whitening and Bleaching process (Hydrogen Peroxide, Hypochlorite, Chlorine).
- Sizing (fillers, e.g. starch, polymers), Strengthening (Urea based chemicals, etc.), Pigmentation (dyes, pigments, etc).
- De-inking chemicals in recycling paper process (Sodium silicates, Sodium Hydroxide, Lime, Calcium Chloride, etc.).

► Technical data

TYPE	50 Hz		60 Hz		PUMPHEAD WITH GLAND NUT						PUMPHEAD WITHOUT GLAND NUT				MOTOR kW						
	STROKES / 1	MAX FLOW RATE l/h	STROKES / 1	MAX FLOW RATE l/h	MAX PRESS. bar			CONNECTIONS		MAX PRESS. bar		THREADED CONNECTIONS									
								THREADED	FLANGED												
					A	A-TL	P	A/A-TL	P	A/A-TL	P	A	P	A	P	3ph	1ph				
R 6	50	0,8	43	0,7	/	40	10 ●	1/4" BSP f	1/4" BSP f DIRECT CONNECT. (NO RING NUT)	DN 15 - 1/2" ANSI	DN 15 - 1/2" ANSI	/	/	/	/	0,25 kW NO TL	0,25 kW NO TL				
	70	1,2	60	1																	
	95	1,8	84	1,5																	
	115	2,2	114	2,2																	
R 10	36	2	30	1,6	10	40	10 ●	3/8" BSP f	3/8" BSP f	DN 15 - 1/2" ANSI	DN 15 - 1/2" ANSI	/	/	/	/			0,25 kW NO TL	0,25 kW NO TL		
	50	3	43	2,5																	
	70	4	60	3,4																	
	95	5,5	84	4,8																	
R 16	36	5	43	6	10	40	10	3/8" BSP f	3/8" BSP f	DN 15 - 1/2" ANSI	DN 15 - 1/2" ANSI	10	10	3/8" BSP f	3/8" BSP f					0,25 kW NO TL	0,25 kW NO TL
	50	7	60	9,5																	
	70	11	84	13																	
	95	15	114	18																	
R 25	36	15	43	16	10	40	10	3/8" BSP f	3/8" BSP f	DN 15 - 1/2" ANSI	DN 15 - 1/2" ANSI	10	10	3/8" BSP f	3/8" BSP f	0,25 kW NO TL	0,25 kW NO TL				
	50	20	60	24																	
	70	30	84	33																	
	95	38	114	45																	
R 30	36	20	43	24	10	40	10	3/8" BSP f	3/8" BSP f	DN 15 - 1/2" ANSI	DN 15 - 1/2" ANSI	10	10	3/8" BSP f	3/8" BSP f			0,25 kW NO TL	0,25 kW NO TL		
	50	30	60	34																	
	70	40	84	48																	
	95	55	114	65																	
R 43	36	40	43	50	10	12	10	1/2" BSP f	1/2" BSP f	DN 20 - 3/4" ANSI	DN 20 - 3/4" ANSI	10	10	1/2" BSP f	1/2" BSP f					0,37 kW	0,37 kW
	50	55	60	78																	
	70	90	84	100																	
	95	115	114	150																	
R 50	36	58	43	70	10	/	10	1/2" BSP f	1/2" BSP f	DN 20 - 3/4" ANSI	DN 20 - 3/4" ANSI	10	10	1/2" BSP f	1/2" BSP f	0,37 kW	0,37 kW				
	50	80	60	102																	
	70	120	84	140																	
	95	160	114	200																	
R 62 ◆	36	90	43	105	10	/	10	3/4" BSP f	3/4" BSP f	DN 20 - 3/4" ANSI	DN 20 - 3/4" ANSI	8	8	1/2" BSP f	1/2" BSP f			0,37 kW	0,37 kW		
	50	125	60	152																	
	70	175	84	205																	
	95	250	114	300																	
115	300			5		5			5		5										

► Material of construction

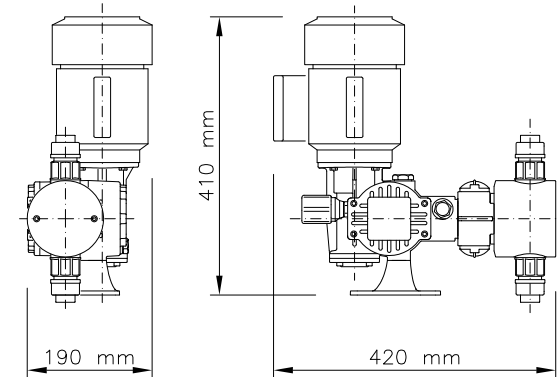
PUMPHEAD WITH GLAND NUT					
COMPONENTS	A	A-TL	P	P11	AC
PUMP HEAD	AISI-316L	AISI-316L	PVC	PVC	AISI-316L
PLUNGER	AISI-316L	AISI-316L	CERAMIC	CERAMIC	CERAMIC
PLUNGER PACKING	PTFE	PTFE	PTFE	PTFE	PTFE
VALVE GUIDE	PP/AISI-316L	AISI-316L	PP	PP	AISI-316L
VALVE SEAT	AISI-316L	AISI-316L	● CERAMIC/PVC	AISI-316L	AISI-316L
VALVE (BALL)	AISI-316L	AISI-316L	● CERAMIC/PVC	AISI-316L	AISI-316L
VALVE SEAL	FPM	FPM	FPM	FPM	FPM

► Identification code

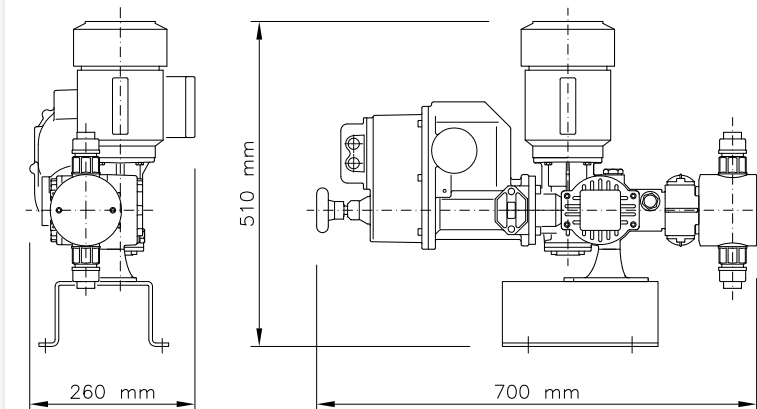
R 16 A 70 DV TL FA ZC	
R	PUMP TYPE
16	PLUNGER DIAMETER
A	PUMPHEAD EXECUTION
...A...	AISI-316L
...P...	PVC
70	PLUNGER STROKER PER MINUTE
DV	VALVES EXECUTION
...SV...	SINGLE VALVE
...DV...	DOUBLE VALVE
TL	PUMPHEAD VERSION
“...”	WORKING PRESSURE UP TO 10 bar
...TL...	WORKING PRESSURE UP TO 10÷40 bar
...TS...	WORKING PRESSURE UP TO 40÷100 bar
...RF...	FRONTAL HEATING JACKET
FA	CONNECTIONS
...B...	THREADED BSP f
...N...	THREADED NPT f
...F...	FLANGED UNI-DIN
...FA...	FLANGED ANSI
ZC	ADJUSTMENT
“...”	GRADUATE KNOB AND VERNIER
...W...	PNEUMATIC ACTUATOR
...Z...	ELECTRIC ACTUATOR

► Overall dimensions

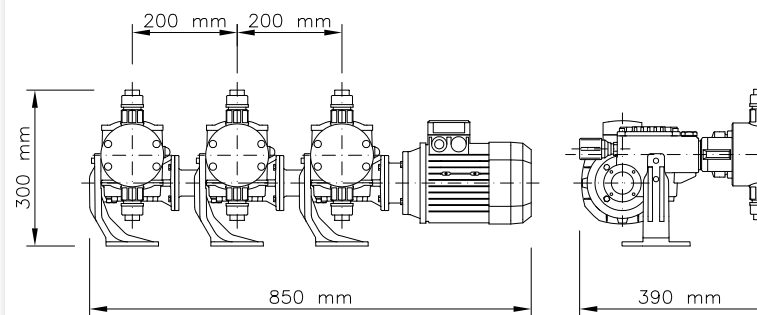
SINGLE PUMP - Manual Adjustment



SINGLE PUMP - Electric Actuator Adjustment



MULTIPLE PUMP - Manual Adjustment



R-HV HIGH VISCOSITY DOSING

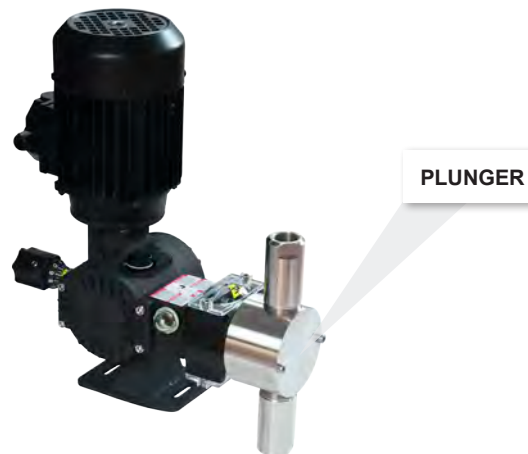
Technical data

TYPE	50 Hz		60 Hz		MAX PRESS. bar	CONNECTIONS	MOTOR kW	
	STROKES / 1	MAX FLOW RATE l/h	STROKES / 1	MAX FLOW RATE l/h			3ph	1ph
R 10	36	2	30	1,6	10	1/2" BSP f	0,25 kW	0,25 kW
	50	3	43	2,6				
R 16	36	4	30	3,3				
	50	6	43	5,2				
R 25	36	12	30	10				
	50	16	43	14				
R 30	36	18	30	15		3/4" BSP f	0,37 kW	0,37 kW
	50	25	43	22				
R 43	36	42	30	35				
	50	50	43	44				
R 50	36	58	30	48				
	50	80	43	70				
R 62	36	90	30	75				
	50	120	43	105				

HV VERSION (HIGH VISCOSITY DOSING):

Typical application: Viscous liquids and concentrated polymer (Emulsion).

- Connections normally threaded with single valves, double on demand.
- Plunger pumphead with gland nut and adjustable packing.
- PTFE adjustable plunger packing rings with "V" profile (Chevron type) to contain the pumped fluid leakages.
- Suitable to dose products with viscosities up to 55,000 cP.
- Use for working pressure up to 10 bar.



PLUNGER

Material of construction

COMPONENTS	HV
PUMP HEAD	AISI-316L
PLUNGER	AISI-316L
PLUNGER PACKING	PTFE
VALVE GUIDE	AISI-316L
VALVE SEAT	AISI-316L
VALVE (BALL)	AISI-316L
VALVE SEAL	FPM

R-OM MAGNESIUM OXIDE DOSING

Technical data

TYPE	50 Hz		60 Hz		MAX WORK. PRESS. bar	MAX BUILT-IN RELIEF VALVE SET PRESS. bar	CONNECTIONS		
	STROKES / 1	MAX FLOW RATE l/h	STROKES / 1	MAX FLOW RATE l/h					
R 16 MA OM	25	4	30	4,8	60	70	3/8" BSP m		
	36	6	43	7,2					
	50	8,5	60	10,2					
R 25 MA OM	25	10	30	12	35 35	45 40		3/8" BSP m	
	36	14	43	16,8					
	50	20	60	24					
R 30 MA OM	36	20	43	24	30 25	35 30			3/8" BSP m
	50	30	60	36					



HYDRAULIC DIAPHRAGM

Material of construction

COMPONENTS	OM
PUMP HEAD	AISI-316L
PLUNGER	CERAMIC
PLUNGER PACKING	PTFE
DIAPHRAGM	PTFE
VALVE GUIDE	AISI-316L
VALVE SEAT	TUNGSTEN CARBIDE
VALVE (BALL)	HARDENED STEEL
VALVE SEAL	FPM

OM VERSION (MAGNESIUM OXIDE DOSING):

Typical application: Increase Combustion in Thermal Power.

Version designed for dosing diluted MAGNESIUM OXIDE into diesel. The OM version has been specifically designed for this application since 1980, working with the manufacturers of the magnesium oxide, wetted components are made in special materials. Use for flowrates up to 30 liters per hour and working pressure up to 70 bar.

R-TS HIGH PRESSURE DOSING

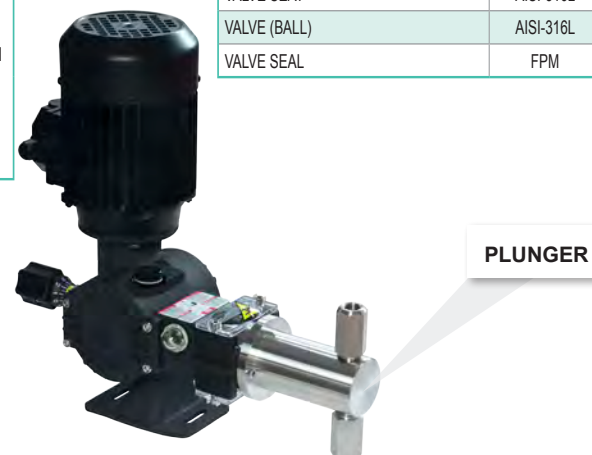
Technical data

TYPE	50 Hz		60 Hz		MAX PRESS. bar	CONNECTIONS	
	STROKES / 1	MAX FLOW RATE l/h	STROKES / 1	MAX FLOW RATE l/h		THREADED	FLANGED
R 10 A TS	36	2	43	2,4	100	3/8" NPT f	1/2" ANSI 600 RF
	50	2,8	60	3,4			
	70	4	84	4,8			
	95	5	114	6			
	115	6					
R 16 A TS	50	7	43	6	100		
	70	10	60	8,5	100		
	95	15	84	13	85		
	115	18	114	18	60		

TS VERSION (HIGH PRESSURE DOSING):

Typical application: High pressure injection Chemicals.

- Double valves with lapped seats.
- Connections normally threaded, flanged on demand.
- Plunger pumphead with gland nut and adjustable packing.
- Extended PTFE braid type adjustable plunger packing reinforced with KEVLAR and with intermediate ring.
- Self-centering plunger.
- Use for working pressure up to max 100 bar.



PLUNGER

Material of construction

COMPONENTS	TS
PUMP HEAD	AISI-316L
PLUNGER	SAF-2205
PLUNGER PACKING	PTFE+KEVLAR
VALVE GUIDE	AISI-316L
VALVE SEAT	AISI-316L
VALVE (BALL)	AISI-316L
VALVE SEAL	FPM

H/MH DIATOMACEOUS EARTH DOSING

Technical data

TYPE	50 Hz		60 Hz		MAX PRESS. bar	THREADED CONNECTIONS	
	STROKES / 1	MAX FLOW RATE l/h	STROKES / 1	MAX FLOW RATE l/h		ACC	PPCC
H 43	70	90	60	75	10	1/2" BSP f	3/4" BSP m
	95	115	84	100			
H 50	70	120	60	100			
	95	160	84	140			



PLUNGER

Material of construction

COMPONENTS	ACC	PPCC
PUMP HEAD	AISI-316L	PP
PLUNGER	CERAMIC	CERAMIC
PLUNGER PACKING	VULKOLLAN	VULKOLLAN
VALVE GUIDE	PP	PP
VALVE SEAT	AISI-316L	AISI-316L
VALVE (BALL)	AISI-316L	AISI-316L
VALVE SEAL	FPM	SILICON

Ø DIAPH./STROKE	50 Hz			60 Hz			MAX PRESS. bar	THREADED CONNECTIONS	
	TYPE	STROKES / 1	MAX FLOW RATE l/h	TYPE	STROKES / 1	MAX FLOW RATE l/h		PP	A
4 108	MH 73	70	73	MH 58	60	58	10	3/4" BSP m	3/4" BSP f
	MH 100	95	100	MH 90	84	90			



MECHANICAL DIAPHRAGM

COMPONENTS	PP	A
PUMP HEAD	PP	AISI-316L
DIAPHRAGM	PTFE	PTFE
VALVE GUIDE	PP	PP
VALVE SEAT	AISI-316L	AISI-316L
VALVE (BALL)	AISI-316L	AISI-316L
VALVE HOUSING	PP	AISI-316L
VALVE SEAL	SILICON	FPM

H/MH PUMPS (DIATOMACEOUS EARTH DOSING):

Typical application: Oenological Filtration.

OBL is a leader in the manufacture of metering pumps for FILTER AID WITH DIATOMACEOUS EARTH; used for wine, beer and fruit juice filtration. The range includes plunger pumps with lip seals and mechanical diaphragm pumps. Use for flowrates up to 160 liters per hour and working pressure up to 10 bar.

► Safe area

On all pumps M, ME, R, XRN it is possible to automate the control system by installing the OBL's electric actuator Z type (ZC or ZP).

ELECTRIC ACTUATOR CHARACTERISTICS

- IP 66 standard
- 115/230V – 1 – 50/60 Hz
- 4-20 mA feedback signal
- Manual emergency override
- Anticondensation heater (on demand)
- External automatic/manual selector (on demand)
- Flow-rate limiter (Q.max trimmer) allows to reduce the pump maximum flow-rate (corresponding to 20 mA command signal) up to 50% of the nameplate rated capacity.

The flowrate is adjusted according to following input signals:

- 4-20 mA, 0-20 mA, 20-4 mA and 0-10 V
- Pulses (0÷2 Hz - 0÷30 Hz)
- RS 485 communication protocol
- Profibus DP-V0



OBL DESIGN

► Hazardous Area: ATEX version

On request the pumps M, R, XRN can be made comply with the requirements of the ATEX European Directive. Even the control system can be comply with that Directive, by installing the ATEX electric actuator Z type (ZR or ZG).

ELECTRIC ACTUATOR CHARACTERISTICS

- ATEX II 2GD EEx-d IIB T4 IP6X
- 115/230V – 1 – 50/60 Hz
- Manual emergency override
- Anticondensation heater (on demand)
- 4-20 mA pilot signal
- 4-20 mA feedback signal



ATEX

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